

CIMR-A

# A1000

## High performance Vector Control

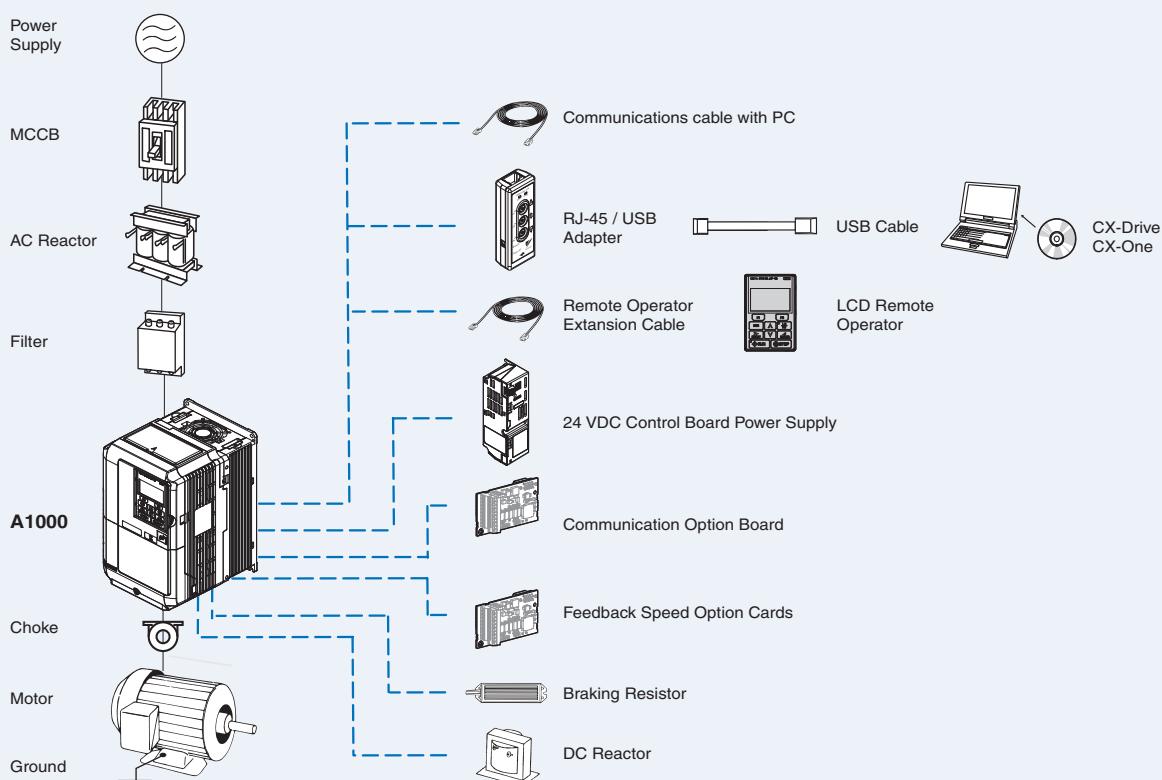
- Current vector control, with or without PG
- High starting torque (200% / 0.3 Hz, spd range 1:200 OLV), (200% at 0 r/min, spd range 1:1500 CLV)
- Double rating ND 120%/1min and HD 150%/1 min
- IM&PM motor control
- Advanced Auto-Tuning for IM & PM Motors
- Open Loop Control of PM Motors
- Low-noise Low carrier technology
- 10 years lifetime design
- Screw-less terminals
- Control Terminals with memory backup
- 24 VDC control board power supply option
- Fieldbus communications: Modbus, Profibus, CanOpen, DeviceNet, ML-II
- Safety embedded: EN954-1 safety cat. 3, stop category 0, IEC EN 61508 SIL 2 and EN61800-5-1 with EDM
- CE, UL, cUL and TUV

## Ratings

- 200 V Class three-phase 0.4 to 110 kW
- 400 V Class three-phase 0.4 to 315 kW

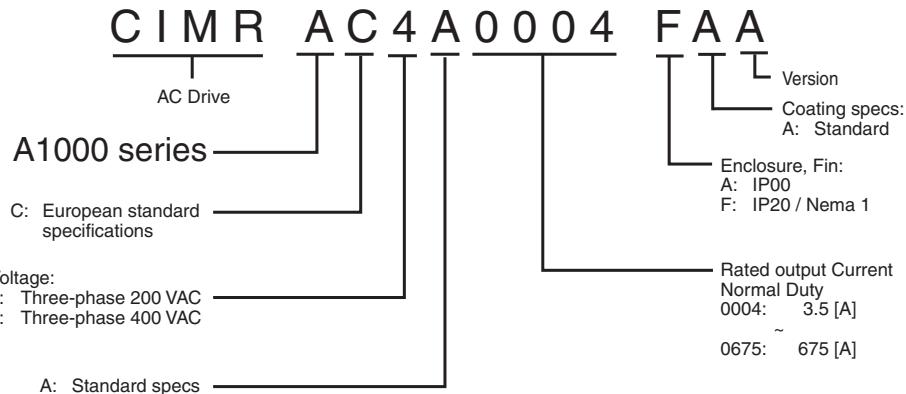


## System configuration



## Specifications

### Type designation



### 200 V class

| Three-phase: CIMR-A□2A            |   | 0004                                    | 0006           | 0010           | 0012            | 0021              | 0030            | 0040            | 0056            | 0069            | 0081            | 0110            | 0138             | 0169             | 0211             | 0250             | 0312             | 0360             | 0415             |
|-----------------------------------|---|---|----------------|----------------|-----------------|-------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| Motor<br>kW <sup>1</sup>          | For HD setting                              | 0.40                                    | 0.75           | 1.5            | 2.2             | 4.0               | 5.5             | 7.5             | 11              | 15              | 18.5            | 22              | 30               | 37               | 45               | 55               | 75               | 90               | 110              |
|                                   | For ND setting                              | 0.75                                    | 1.1            | 2.2            | 3.0             | 5.5               | 7.5             | 11              | 15              | 18.5            | 22              | 30              | 37               | 45               | 55               | 75               | 90               | 110              | 110              |
| Output<br>characteristics         | Inverter capacity kVA at HD <sup>2</sup>    | 1.2                                     | 1.9            | 3              | 4.2             | 6.7               | 9.5             | 12.6            | 17.9            | 23              | 29              | 32              | 44               | 55               | 69               | 82               | 108              | 132              | 158              |
|                                   | Inverter capacity kVA at ND <sup>2</sup>    | 1.3                                     | 2.3            | 3.7            | 4.6             | 8                 | 11.4            | 15.2            | 21              | 26              | 31              | 42              | 53               | 64               | 80               | 95               | 119              | 137              | 158              |
| Power<br>supply                   | Rated output current (A) at HD              | 3.2 <sup>4</sup>                        | 5 <sup>4</sup> | 8 <sup>4</sup> | 11 <sup>4</sup> | 17.5 <sup>4</sup> | 25 <sup>4</sup> | 33 <sup>4</sup> | 47 <sup>4</sup> | 60 <sup>4</sup> | 75 <sup>4</sup> | 85 <sup>4</sup> | 115 <sup>4</sup> | 145 <sup>5</sup> | 180 <sup>5</sup> | 215 <sup>5</sup> | 283 <sup>5</sup> | 346 <sup>5</sup> | 415 <sup>3</sup> |
|                                   | Rated output current (A) at ND <sup>3</sup> | 3.5                                     | 6              | 9.6            | 12              | 21                | 30              | 40              | 56              | 69              | 81              | 110             | 138              | 169              | 211              | 250              | 312              | 360              | 415              |
| Max. output voltage               |   | Proportional to input voltage: 0..240 V |                |                |                 |                   |                 |                 |                 |                 |                 |                 |                  |                  |                  |                  |                  |                  |                  |
| Max. output frequency             |   | 400 Hz                                  |                |                |                 |                   |                 |                 |                 |                 |                 |                 |                  |                  |                  |                  |                  |                  |                  |
| Rated input voltage and frequency |   | 3-phase 200..240 V 50/60 Hz             |                |                |                 |                   |                 |                 |                 |                 |                 |                 |                  |                  |                  |                  |                  |                  |                  |
| Allowable voltage fluctuation     |   | -15%..+10%                              |                |                |                 |                   |                 |                 |                 |                 |                 |                 |                  |                  |                  |                  |                  |                  |                  |
| Allowable frequency fluctuation   |   | +5%                                     |                |                |                 |                   |                 |                 |                 |                 |                 |                 |                  |                  |                  |                  |                  |                  |                  |
| Power<br>supply                   | Input Current (A) at HD <sup>6</sup>        | 2.9                                     | 5.8            | 7.5            | 11              | 18.9              | 28              | 37              | 52              | 68              | 80              | 82              | 111              | 136              | 164              | 200              | 271              | 324              | 394              |
|                                   | Input Current (A) at ND <sup>6</sup>        | 3.9                                     | 7.3            | 10.8           | 13.9            | 24                | 37              | 52              | 68              | 80              | 96              | 111             | 136              | 164              | 200              | 271              | 324              | 394              | 471              |

- Based on a standard 4-pole motor for maximum applicable motor output:
- Rated Motor Capacity is calculated with a rated output voltage of 220 V:
- Carrier frequency is set to 2kHz. Current derating is required in order to raise the carrier frequency:
- Carrier frequency can be increased up to 8 kHz while keeping this current rating. Higher carrier frequency settings require derating:
- Carrier frequency can be increased up to 5 kHz while keeping this current rating. Higher carrier frequency settings require derating:
- Assumes operation at rated output current. Input current rating varies depending on the power supply transformer, input reactor, wiring conditions, and power supply impedance:

### 400 V class

| Three-phase: CIMR-A□4A          |   | 0002                                      | 0004             | 0005             | 0007             | 0009             | 0011             | 0018              | 0023            | 0031            | 0038            | 0044            | 0058            |
|---------------------------------|---|---|------------------|------------------|------------------|------------------|------------------|-------------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Motor<br>kW <sup>1</sup>        | For HD setting                              | 0.4                                       | 0.75             | 1.5              | 2.2              | 3.0              | 4.0              | 5.5               | 7.5             | 11              | 15              | 18.5            | 22              |
|                                 | For ND setting                              | 0.75                                      | 1.5              | 2.2              | 3.0              | 4.0              | 5.5              | 7.5               | 11              | 15              | 18.5            | 22              | 30              |
| Output<br>characteristics       | Inverter capacity kVA at HD <sup>2</sup>    | 1.4                                       | 2.6              | 3.7              | 4.2              | 5.5              | 7                | 11.3              | 13.7            | 18.3            | 24              | 30              | 34              |
|                                 | Inverter capacity kVA at ND <sup>2</sup>    | 1.6                                       | 3.1              | 4.1              | 5.3              | 6.7              | 8.5              | 13.3              | 17.5            | 24              | 29              | 34              | 44              |
| Power<br>supply                 | Rated output current (A) at HD              | 1.8 <sup>4</sup>                          | 3.4 <sup>4</sup> | 4.8 <sup>4</sup> | 5.5 <sup>4</sup> | 7.2 <sup>4</sup> | 9.2 <sup>4</sup> | 14.8 <sup>4</sup> | 18 <sup>4</sup> | 24 <sup>4</sup> | 31 <sup>4</sup> | 39 <sup>4</sup> | 45 <sup>4</sup> |
|                                 | Rated output current (A) at ND <sup>3</sup> | 2.1                                       | 4.1              | 5.4              | 6.9              | 8.8              | 11.1             | 17.5              | 23              | 31              | 38              | 44              | 58              |
| Max. output voltage             |   | 380..480V (proportional to input voltage) |                  |                  |                  |                  |                  |                   |                 |                 |                 |                 |                 |
| Max. output frequency           |   | 400 Hz                                    |                  |                  |                  |                  |                  |                   |                 |                 |                 |                 |                 |
| Power<br>supply                 | Rated input voltage and frequency           | 3-phase 380..480 VAC, 50/60 Hz            |                  |                  |                  |                  |                  |                   |                 |                 |                 |                 |                 |
|                                 | Allowable voltage fluctuation               | -15%..+10%                                |                  |                  |                  |                  |                  |                   |                 |                 |                 |                 |                 |
| Allowable frequency fluctuation |   | +5%                                       |                  |                  |                  |                  |                  |                   |                 |                 |                 |                 |                 |
| Power<br>supply                 | Input Current (A) at HD <sup>6</sup>        | 1.8                                       | 3.2              | 4.4              | 6                | 8.2              | 10.4             | 15                | 20              | 29              | 39              | 44              | 49              |
|                                 | Input Current (A) at ND <sup>6</sup>        | 2.1                                       | 4.3              | 5.9              | 8.1              | 9.4              | 14               | 20                | 24              | 38              | 44              | 52              | 58              |

## Specifications

| Three-phase: CIMR-A□4A    |   | 0072                                      | 0088            | 0103            | 0139             | 0165             | 0208             | 0250             | 0296             | 0362             | 0414 | 0515 | 0675 |
|---------------------------|---|---|-----------------|-----------------|------------------|------------------|------------------|------------------|------------------|------------------|------|------|------|
| Motor<br>kW <sup>1</sup>  | For HD setting                              | 30  | 37              | 45              | 55               | 75               | 90               | 110              | 132              | 160              | 185  | 220  | 315  |
|                           | For ND setting                              | 37  | 45              | 55              | 75               | 90               | 110              | 132              | 160              | 185              | 220  | 250  | 355  |
| Output<br>characteristics | Inverter capacity kVA at HD <sup>2</sup>    | 48  | 57              | 69              | 85               | 114              | 137              | 165              | 198              | 232              | 282  | 343  | 461  |
|                           | Inverter capacity kVA at ND <sup>2</sup>    | 55  | 67              | 78              | 106              | 126              | 159              | 191              | 226              | 276              | 316  | 392  | 514  |
|                           | Rated output current (A) at HD              | 60 <sup>4</sup>                           | 75 <sup>4</sup> | 91 <sup>4</sup> | 112 <sup>5</sup> | 150 <sup>5</sup> | 180 <sup>5</sup> | 216 <sup>5</sup> | 260 <sup>5</sup> | 304 <sup>3</sup> | 370  | 450  | 605  |
|                           | Rated output current (A) at ND <sup>3</sup> | 72  | 88              | 103             | 139              | 165              | 208              | 250              | 296              | 362              | 414  | 515  | 675  |
|                           | Max. output voltage                         | 380..480V (proportional to input voltage) |                 |                 |                  |                  |                  |                  |                  |                  |      |      |      |
|                           | Max. output frequency                       | 400 Hz                                    |                 |                 |                  |                  |                  |                  |                  |                  |      |      |      |
|                           | Rated input voltage and frequency           | 3-phase 380..480 VAC, 50/60 Hz            |                 |                 |                  |                  |                  |                  |                  |                  |      |      |      |
|                           | Allowable voltage fluctuation               | -15%..+10%                                |                 |                 |                  |                  |                  |                  |                  |                  |      |      |      |
|                           | Allowable frequency fluctuation             | +5%                                       |                 |                 |                  |                  |                  |                  |                  |                  |      |      |      |
|                           | Input Current (A) at HD <sup>6</sup>        | 58  | 71              | 86              | 105              | 142              | 170              | 207              | 248              | 300              | 346  | 410  | 584  |
|                           | Input Current (A) at ND <sup>6</sup>        | 71  | 86              | 105             | 142              | 170              | 207              | 248              | 300              | 346              | 410  | 465  | 657  |

1. Based on a standard 4-pole motor for maximum applicable motor output:
2. Rated Motor Capacity is calculated with a rated output voltage of 440 V:
3. Carrier frequency is set to 2kHz. Current derating is required in order to raise the carrier frequency:
4. Carrier frequency can be increased up to 8 kHz while keeping this current rating. Higher carrier frequency settings require derating:
5. Carrier frequency can be increased up to 5 kHz while keeping this current rating. Higher carrier frequency settings require derating:
6. Assumes operation at rated output current. Input current rating varies depending on the power supply transformer, input reactor, wiring conditions, and power supply impedance:

## Common specifications

| Model number<br>CIMR-A |  | Specifications   |
|------------------------|--|--|
| Control functions      | Control methods                        | Sine wave PWM (V/f control, V/f control with PG, Open loop vector control, Closed loop vector control, Open loop vector control for PM, Closed loop vector control for PM, Advanced Open Loop Vector Control for PM)   |
|                        | Output frequency range                 | 0.01..400 Hz   |
|                        | Frequency tolerance                    | Digital set value: ±0.01% of the max. output frequency (-10..+40 °C)<br>Analogue set value: ±0.1% of the max. output frequency (25 ±10 °C)   |
|                        | Resolution of frequency set value      | Digital set value: 0.01 Hz<br>Analogue set value: 0.03 Hz / 60 Hz (11 bit)   |
|                        | Resolution of output frequency         | 0.001 Hz   |
|                        | Frequency set value                    | -10..+10 V (20 kΩ), 0..10 V (20 kΩ), 4..20 mA (250 Ω),<br>Pulse train input, frequency setting value (selectable)  |
|                        | Starting Torque                        | 150%/3Hz (V/f control, V/f control with PG), 200%/0.3Hz <sup>1</sup> (Open loop vector control), 200%/0 r/min <sup>1</sup> (Closed loop vector control, Closed loop vector control for PM, Advanced Open Loop Vector Control for PM), 100% / 5% speed (Open loop vector control for PM),   |
|                        | Speed Control Range                    | 1:1500 (Closed loop vector control, Closed loop vector control for PM), 1:200 (Open loop vector control), 1:40 (V/f control, V/f control with PG), 1:20 (Open Loop Vector Control for PM), 1:100 (Advanced Open Loop Vector Control for PM)  |
|                        | Speed Control Accuracy                 | ±0.2% in Open loop vector control (25 ±10 °C) <sup>2</sup> , 0.02% in Closed loop vector control (25 ±10 °C)   |
|                        | Speed Response                         | 10 Hz in Open loop vector control (25 ±10 °C), 50Hz in Closed loop Vector Control (25 ±10 °C), (excludes temperature fluctuation when performing Rotational Auto-Tuning)   |
|                        | Torque Limit                           | All Vector Control allows separate settings in four quadrants  |
|                        | Accel/Decel Time                       | 0.00 to 6000.0 s (4 selectable combinations of independent acceleration and deceleration settings)   |
|                        | Braking torque                         | Drives of 200/400 V 30 kW or less have a built-in braking transistor.<br>1. Short-time decel torque <sup>3</sup> , over 100% for 0.4/0.75 kW motors, over 50% for 1.5 kW motors, and over 20% for 2.2 kW and above motors (over excitation braking/High-Slip Braking approx. 40%)<br>2. Continuous regen, torque approx. 20% (approx. 125% with dynamic braking resistor option <sup>4</sup> , 10% ED, 10 s, internal braking transistor)  |
|                        | V/f Characteristics                    | User-selected programs and V/f preset patterns possible  |
| Protection functions   | Main Control Functions                 | Torque Control, Droop control, Speed/torque control switching, Feedforward control, Zero-servo control, Momentary power loss ride-thru, Speed search, Overtorque detection, Torque Limit, 17-step speed (max), Accel/Decel time switch S-curve Accel/Decel, 3-wire sequence, Auto-tuning (rotational, stationary), Online Tuning, Dwell Cooling fan on/off switch, slip compensation, Torque compensation, Frequency Jump, Upper/lower limits for frequency, DC injection braking at start and stop, Over excitation braking, High Slip braking, PID control (with sleep function), Energy saving control, MEMOBUS comm. (RS-485/422 max. 115.2kbps), Fault restart, Application presets, Removable terminal block with parameter backup function... |
|                        | Motor protection                       | Motor overheat protection based on output current  |
|                        | Momentary overcurrent Protection       | Drive stops when output current exceeds 200% of Heavy Duty Rating  |
|                        | Overload Protection                    | Drive stops after 60 s at 150% of rated output current (Heavy Duty Rating) <sup>5</sup>  |
|                        | Oversupply Protection                  | 200 V class: Stops when DC bus exceeds approx. 410 V, 400 V class: Stops when DC bus exceeds approx. 820V  |
|                        | Undervoltage Protection                | 200 V class: Stops when DC bus exceeds approx. 190 V, 400 V class: Stops when DC bus exceeds approx. 380V  |
|                        | Momentary power loss Ride-Thru         | Immediately stop after 15 ms or longer power loss (default),<br>Continuous operation during power loss than 2 s (standard) <sup>6</sup>  |
|                        | Heatsink Overheat Protection           | Protected by thermister  |
|                        | Braking Resistance Overheat Protection | Overheat sensor for braking resistor (optional)  |
|                        | Stall prevention                       | Stall prevention during acceleration/deceleration and constant speed operation   |
|                        | Ground fault                           | Protected by electronic circuit <sup>7</sup>   |
|                        | Power charge indication                | Charge LED remains lit until DC bus has fallen below approx. 50 V.   |

|                           |                            |  |
|---------------------------|----------------------------|--|
| <b>Ambient conditions</b> | <b>Area of Use</b>         | Indoor (no corrosive gas, dust, etc.)  |
|                           | <b>Ambient Temperature</b> | -10°C..+50°C(open chassis) up to 60°C with output current derating, -10°C..+40°C (NEMA Type 1)   |
|                           | <b>Ambient humidity</b>    | 95% RH or less (without condensation)  |
|                           | <b>Storage temperature</b> | -20°C..+60°C (short-term temperature during transportation)  |
|                           | <b>Altitude</b>            | Up to 1000 meters (output derating of 1% per 100 m above 1000 m, max. 3000 m)  |
|                           | <b>Vibration / Shock</b>   | 10 Hz to 20 Hz, 9.8 m/s <sup>2</sup> max. 20 Hz to 55Hz, 5.9 m/s <sup>2</sup> (200 V: 45kW or more, 400 V: 55kW or more) or 2.0 m/s <sup>2</sup> max. (200 V: 55 kW or less, 400 V: 75 kW or less) |
|                           | <b>Safety Standard</b>     | EN954-1 safe category 3 stop category 0; EN ISO 13849-1; IEC EN 61508 SIL2   |
|                           | <b>Protection Design</b>   | IP00 open-chassis, IP20, NEMA Type 1 enclosure   |

- Requires a drive with recommended capacity.
- Speed control accuracy may vary slightly depending on installation conditions or motor used.
- Momentary average deceleration torque refers to the deceleration torque from 60 Hz down to 0 Hz. This may vary depending on the motor.
- If L3-04 is enabled when using a braking resistor or braking resistor unit, the motor may not stop in the specified deceleration time.
- Overload protection may be triggered when operating with 150% of the rated output current, if the output frequency is less than 6 Hz.
- Varies in accordance with the drive capacity and load. Drives with a capacity of smaller than 11 kW in the 200 V (model CIMR-AA0056 or 400 V (model CIMR-AA0031) require a separate Momentary Power Loss Unit to continue operating.
- Protection may not be provided under the following conditions as the motor windings are grounded internally during run: #Low resistance to ground from the motor cable or terminal block. #Drive already has a short-circuit when the power is turned on.

## Dimensions

### Open-Chassis [IP00]

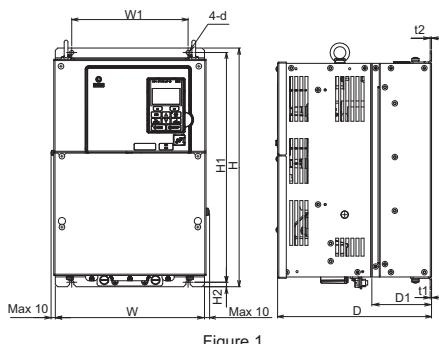


Figure 1

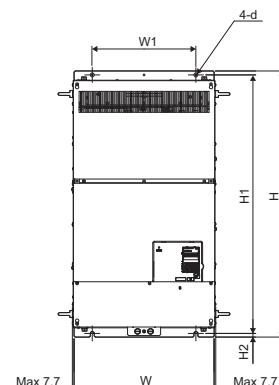


Figure 2

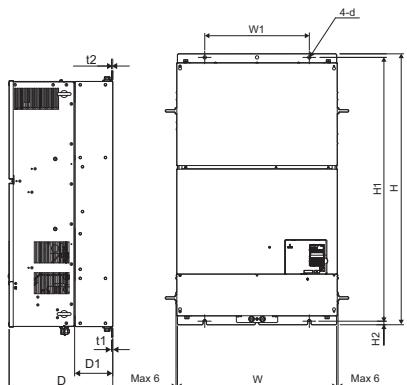


Figure 3

| Voltage class        | Max. applicable motor output kW |     | Inverter model<br>CIMR-A□ | Figure | Dimensions in mm |      |     |     |      |      |     |     |     |     |             |
|----------------------|---------------------------------|-----|---------------------------|--------|------------------|------|-----|-----|------|------|-----|-----|-----|-----|-------------|
|                      | ND                              | HD  |                           |        | W                | H    | D   | W1  | H1   | H2   | D1  | t1  | t2  | d   | Weight (kg) |
| Three-phase<br>200 V | 30                              | 22  | 0110                      | 1      | 250              | 400  | 258 | 195 | 385  | 7.5  | 100 | 2.3 | 2.3 | M6  | 21          |
|                      | 37                              | 30  | 0138                      |        | 275              | 450  |     | 220 | 435  |      | 110 |     |     |     | 25          |
|                      | 45                              | 37  | 0169                      |        | 325              | 550  | 283 | 260 | 535  |      | 130 | 3.2 | 3.2 | M10 | 37          |
|                      | 55                              | 45  | 0211                      |        | 450              | 705  | 330 | 325 | 680  |      | 130 | 4.5 | 4.5 | M12 | 38          |
|                      | 75                              | 55  | 0250                      |        | 500              | 800  | 350 | 370 | 773  |      | 13  | M6  | M10 | 76  |             |
|                      | 90                              | 75  | 0312                      |        |                  |      |     |     |      |      | 80  |     |     |     |             |
|                      | 110                             | 90  | 0360                      |        |                  |      |     |     |      |      | 98  |     |     |     |             |
|                      | 110                             | 110 | 0415                      |        |                  |      |     |     |      |      | 99  |     |     |     |             |
| Three-phase<br>400 V | 30                              | 22  | 0058                      | 1      | 250              | 400  | 258 | 195 | 385  | 7.5  | 100 | 2.3 | 2.3 | M6  | 21          |
|                      | 37                              | 30  | 0072                      |        | 275              | 450  |     | 220 | 435  |      | 105 |     |     |     | 25          |
|                      | 45                              | 37  | 0088                      |        | 325              | 510  | 260 | 495 | 7.5  |      | 110 | 3.2 | 3.2 | M6  | 36          |
|                      | 55                              | 45  | 0103                      |        |                  | 550  |     | 535 | 36   |      |     |     |     |     |             |
|                      | 75                              | 55  | 0139                      |        |                  |      |     |     |      |      | 41  |     |     |     |             |
|                      | 90                              | 75  | 0165                      |        |                  |      |     |     |      |      | 42  |     |     |     |             |
|                      | 110                             | 90  | 0208                      |        |                  |      |     |     |      |      | 79  |     |     |     |             |
|                      | 132                             | 110 | 0250                      | 2      |                  |      | 370 | 325 | 680  | 12.5 | 130 | 3.2 | 3.2 | M10 | 96          |
|                      | 160                             | 132 | 0296                      |        |                  |      |     | 773 | 105  |      |     | 102 |     |     |             |
|                      | 185                             | 160 | 0362                      |        |                  |      |     |     | 535  |      |     | 107 |     |     |             |
|                      | 220                             | 185 | 0414                      |        |                  |      | 950 | 370 | 923  | 135  | 13  | 4.5 | 4.5 | M12 | 125         |
|                      | 250                             | 220 | 0515                      |        |                  |      |     |     |      |      |     | 216 |     |     |             |
|                      | 355                             | 315 | 0675                      | 3      | 670              | 1140 | 370 | 440 | 1110 | 15   | 150 |     |     |     | 221         |

## **Enclosed Panel [NEMA Type1]**

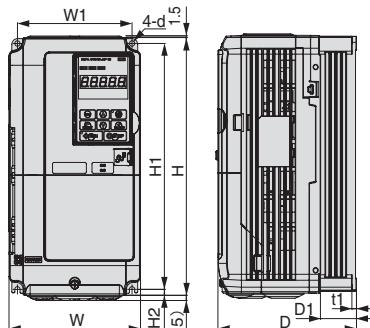


Figure 1

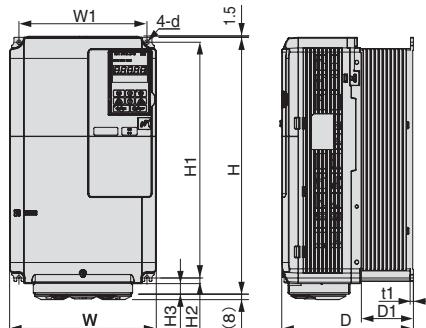


Figure 2

## Schaffner Flat Filters

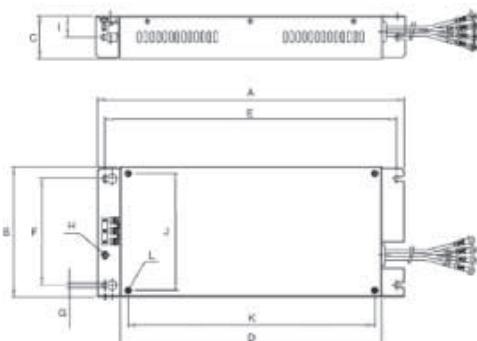


Figure 1

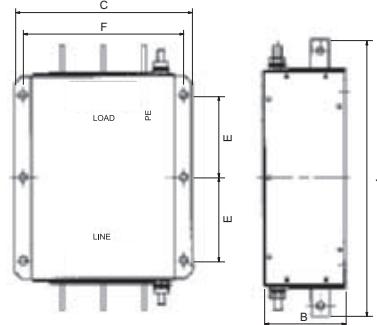
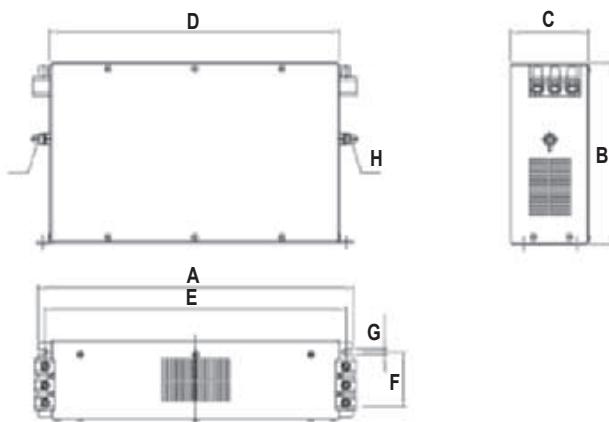


Figure 2

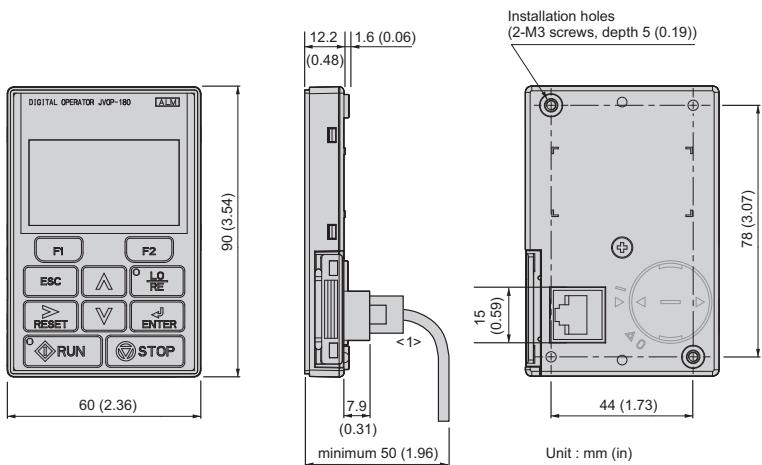
| Flat Filters |                  | Fig | Dimensions |     |     |     |     |     |      |     |      |    | Weight<br>KG |
|--------------|------------------|-----|------------|-----|-----|-----|-----|-----|------|-----|------|----|--------------|
|              |                  |     | A          | B   | C   | D   | E   | F   | G    | H   | I    | L  |              |
| 200 V        | 3G3RV-PFI2035-SE | 1   | 330        | 141 | 46  | 281 | 313 | 115 | 5.5  | M5  | 23   | M5 | 1.4          |
|              | 3G3RV-PFI2060-SE |     | 355        | 206 | 60  | 302 | 336 | 175 | 6.5  | M6  | 30   | M6 | 3            |
|              | 3G3RV-PFI2100-SE |     | 408        | 236 | 80  | 355 | 390 | 205 | 6.5  | M6  | 40   | M6 | 4.9          |
| 400 V        | 3G3RV-PFI3010-SE | 1   | 330        | 141 | 46  | 281 | 313 | 115 | 5.5  | M4  | 23   | M5 | 1.2          |
|              | 3G3RV-PFI3018-SE |     | 330        | 141 | 46  | 281 | 313 | 115 | 5.5  | M4  | 23   | M5 | 1.3          |
|              | 3G3RV-PFI3035-SE |     | 355        | 206 | 50  | 302 | 336 | 175 | 6.5  | M5  | 25   | M6 | 2.2          |
|              | 3G3RV-PFI3060-SE |     | 408        | 236 | 65  | 355 | 390 | 205 | 6.5  | M6  | 32.5 | M6 | 4            |
|              | 3G3RV-PFI3410-SE | 2   | 386        | 115 | 260 | -   | 120 | 235 | 12.0 | M12 | -    | -  | 8.5          |
|              | 3G3RV-PFI3600-SE |     | 386        | 135 | 260 | -   | 120 | 235 | 12.0 | M12 | -    | -  | 11.0         |
|              | 3G3RV-PFI3800-SE |     | 564        | 160 | 300 | -   | 210 | 275 | 9.0  | M12 | -    | -  | 31.0         |

## Bookform Filters



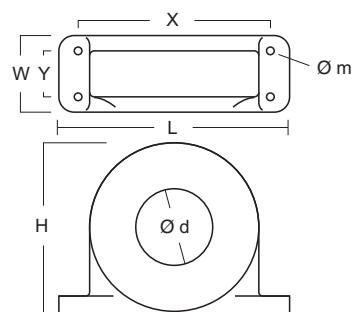
| Bookform Filters |                  | Dimensions |     |     |     |     |     |      |     | Weight<br>KG |
|------------------|------------------|------------|-----|-----|-----|-----|-----|------|-----|--------------|
|                  |                  | A          | B   | C   | D   | E   | F   | G    | H   |              |
| 200 V            | 3G3RV-PFI2130-SE | 310        | 180 | 90  | 280 | 295 | 65  | 6.5  | M10 | 4.3          |
|                  | 3G3RV-PFI2160-SE | 380        | 170 | 120 | 350 | 365 | 102 | 6.5  | M10 | 6.0          |
|                  | 3G3RV-PFI2200-SE | 518        | 240 | 130 | 480 | 498 | 90  | 8.2  | M10 | 11.0         |
| 400 V            | 3G3RV-PFI3070-SE | 329        | 185 | 80  | 300 | 314 | 55  | 6.5  | M6  | 3.4          |
|                  | 3G3RV-PFI3130-SE | 310        | 180 | 90  | 280 | 295 | 65  | 6.5  | M10 | 4.7          |
|                  | 3G3RV-PFI3170-SE | 380        | 170 | 120 | 350 | 365 | 102 | 6.5  | M10 | 6.0          |
|                  | 3G3RV-PFI3250-SE | 610        | 240 | 130 | 480 | 498 | 90  | 8.3  | M10 | 11.7         |
|                  | 3G3RV-PFI3410-SE | 386        | 115 | 260 | -   | 120 | 235 | 12.0 | M12 | 8.5          |
|                  | 3G3RV-PFI3600-SE | 386        | 135 | 260 | -   | 120 | 235 | 12.0 | M12 | 11.0         |
|                  | 3G3RV-PFI3800-SE | 564        | 160 | 300 | -   | 210 | 275 | 9.0  | M12 | 31.0         |

## Remote LCD operator



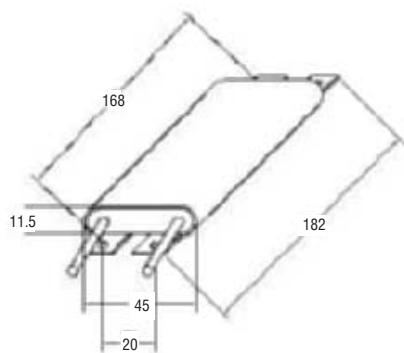
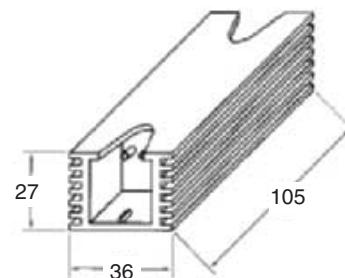
## Chokes

| Description      | D<br>diameter | Motor<br>KW | Dimensions |    |     |     |    |   | Weight<br>Kg |
|------------------|---------------|-------------|------------|----|-----|-----|----|---|--------------|
|                  |               |             | L          | W  | H   | X   | Y  | m |              |
| A1000-FEV2102-RE | 21            | < 2.2       | 85         | 22 | 46  | 70  | -  | 5 | 0.1          |
| A1000-FEV2515-RE | 25            | < 15        | 105        | 25 | 62  | 90  | -  | 5 | 0.2          |
| A1000-FEV5045-RE | 50            | < 45        | 150        | 50 | 110 | 125 | 30 | 5 | 0.7          |
| A1000-FEV6045-RE | 60            | > 45        | 200        | 65 | 170 | 180 | 45 | 6 | 1.7          |

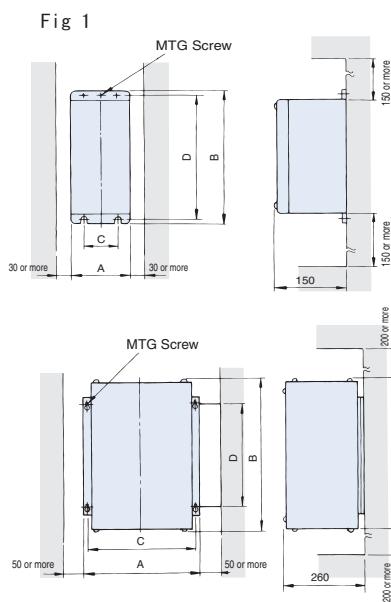


**Braking Unit**

| Model CDBR-2015 B, -2022 B, -4030B, -4045 B |  | Model CDBR-2110 B  |
|---|--|--------------------|
| <p>Mass 1.8 K</p>                           |  | <p>Mass 8.5 Kg</p> |
| Model CDBR-4220 B                           |  |                    |
| <p>Mass 12 Kg</p>                           |  |                    |

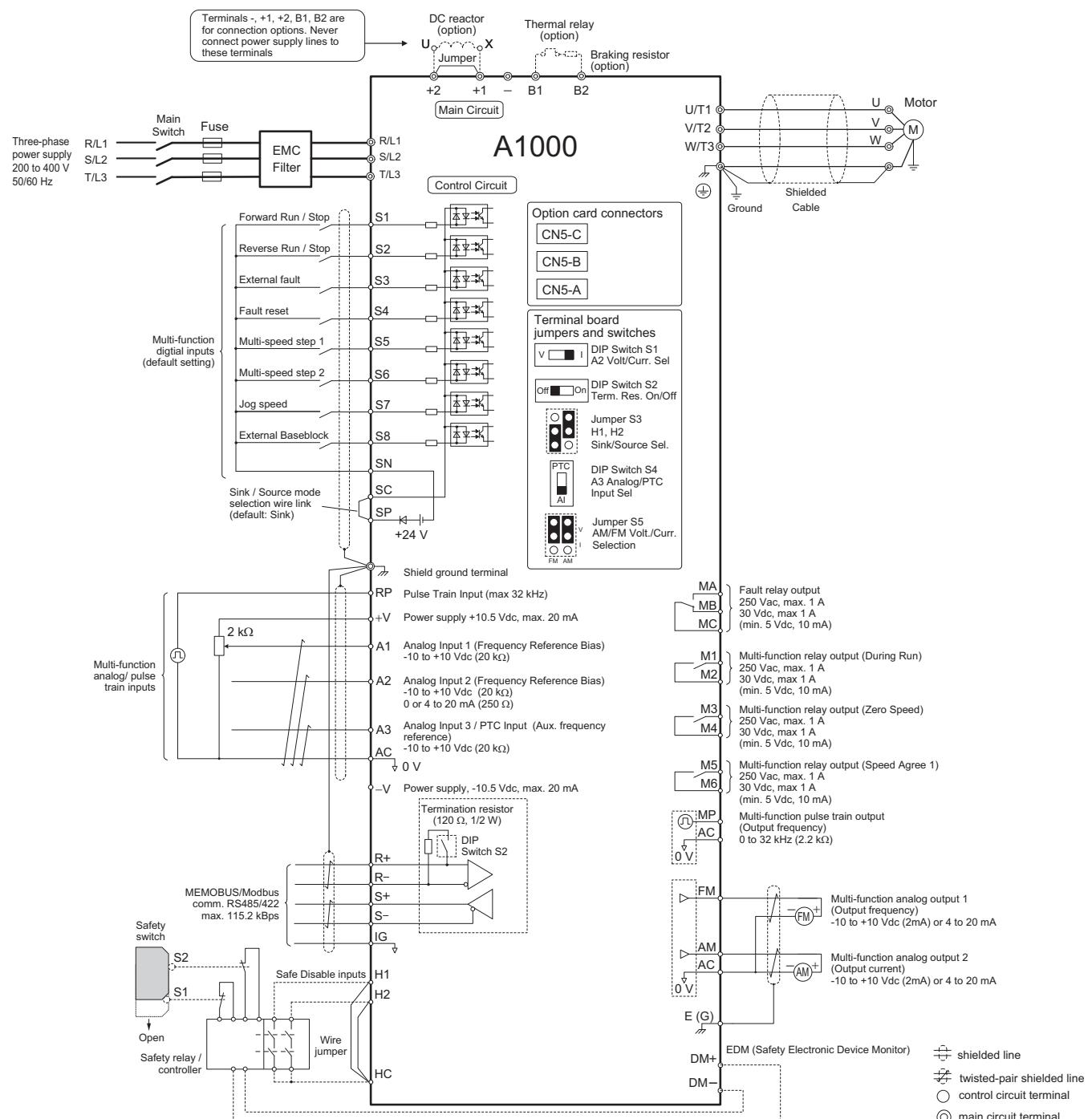
**Resistor Dimensions**  
A1000-REJ0K15A1000-REJ0K10**Braking Resistor Unit**

| Voltage     | Model LKEB- | Dimensions in mm |     |     |     |           | Mass kg |
|-------------|-------------|------------------|-----|-----|-----|-----------|---------|
|             |             | A                | B   | C   | D   | MTG Screw |         |
| 220 V Class | 21P5        |                  |     |     |     | M5 x 3    | 4.5     |
|             | 22P2        | 130              | 350 | 75  | 335 |           | 5.0     |
|             | 23P7        |                  |     |     |     | M6 x 4    | 7.5     |
|             | 25P5        | 250              | 350 | 200 | 335 |           | 8.5     |
|             | 27P5        |                  |     |     |     | M8 x 4    | 10      |
|             | 2011        | 266              | 543 | 246 | 340 |           | 15      |
|             | 2015        | 356              | 543 | 336 | 340 | M8 x 4    | 19      |
|             | 2018        | 446              | 543 | 426 | 340 | M8 x 4    |         |
| 400 V Class | 2022        |                  |     |     |     | M8 x 4    |         |
|             | 41P5        | 130              | 350 | 75  | 335 | M5 x 4    | 4.5     |
|             | 42P2        |                  |     |     |     | M5 x 4    | 5.0     |
|             | 43P7        | 130              | 350 | 75  | 335 | M6 x 4    | 7.5     |
|             | 45P5        | 250              | 350 | 200 | 335 |           | 8.5     |
|             | 47P5        |                  |     |     |     | M6 x 4    |         |
|             | 4011        | 350              | 412 | 330 | 325 | M6 x 4    | 16      |
|             | 4015        |                  |     |     |     | M8 x 4    | 18      |
|             | 4018        | 446              | 543 | 426 | 340 | M8 x 4    | 19      |
|             | 4022        |                  |     |     |     | M8 x 4    |         |
|             | 4030        | 356              | 956 | 336 | 740 | M8 x 4    | 25      |
|             | 4037        | 446              | 956 | 426 | 740 | M8 x 4    | 33      |
|             | 4045        | 446              | 956 | 426 | 740 | M8 x 4    | 33      |



## Installation

## Standard connections



## Main circuit

| Terminal         | Name                            | Function (signal level)  |
|------------------|---------------------------------|--|
| R/L1, S/L2, T/L3 | Main circuit power supply input | Used to connect line power to the drive.   |
| U/T1, V/T2, W/T3 | Inverter output                 | Used to connect the motor  |
| B1, B2           | Braking resistor connection     | Available for connecting a braking resistor or the braking resistor unit option. |
| +2, +1           | DC reactor connection           | Remove the short bar between +2 and +1 when connecting DC reactor (option)       |
| +1, -            | DC power supply input           | For power supply input (+1: positive electrode; -: negative electrode)*          |
| +3               | Braking Unit                    | Connection for Braking Unit between terminals +3 and -                           |
| ⊕                | Grounding                       | For grounding (grounding should conform to the local grounding code.)            |

## Control Circuit

| Type                   | No. | Signal name                           | Function   | Signal level  |
|------------------------|-----|---------------------------------------|--|---|
| Digital input signals  | S1  | Multi-function input selection 1      | Factory setting: runs when CLOSED, stops when OPEN.  | 24 VDC, 8 mA photocoupler insulation                                  |
|                        | S2  | Multi-function input selection 2      | Factory setting: runs when CLOSED, stops when OPEN.  |   |
|                        | S3  | Multi-function input selection 3      | Factory setting: External Fault (N.O.)   |   |
|                        | S4  | Multi-function input selection 4      | Factory setting: Fault reset   |   |
|                        | S5  | Multi-function input selection 5      | Factory setting: Multi-step speed cmd 1  |   |
|                        | S6  | Multi-function input selection 6      | Factory setting: Multi-step speed cmd 2  |   |
|                        | S7  | Multi-function input selection 7      | Factory setting: Jog Frequency   |   |
|                        | S8  | Multi-function input selection 8      | Factory setting: Closed gives external baseblock   |   |
|                        | SC  | Multi-function input selection Common | Common for control signal  |   |
| Analog input signals   | +V  | Power Supply for Frequency Setting    | +10.5 V (allowable max current 20 mA)  |   |
|                        | -V  | Power Supply for Frequency Setting    | -10.5 V (allowable max current 20 mA)  |   |
|                        | A1  | Multi-function analogue input 1       | Main Frequency Reference -10 to +10 VDC, 0 to +10 VDC (20 kΩ)                                |   |
|                        | A2  | Multi-function analogue input 2       | Voltage input or current input<br>-10 to +10 VDC, 0 to +10 VDC (20 kΩ)<br>4 to 20 mA (250 Ω) |   |
|                        | A3  | Multi-function analogue input 3       | -10 to +10 V, 0 to +10 V (20 kΩ)   |   |
|                        | AC  | Frequency reference common            | 0 V  |   |
| Safety Input           | HC  | Safety Input Common                   | +24 V (max allowable current 10 mA)  |   |
|                        | H1  | Safety Input 1                        | Open: Stop Closed: Normal Operation  | Photocoupler 24 V DC, 8 mA  |
|                        | H2  | Safety Input 2                        |  |   |
| Safety monitor output  | DM+ | Safety monitor output                 | Open: Safety inputs 1 and 2 are open   | 48 Vdc, 50mA or less  |
|                        | DM- | Safety monitor output common          |  |   |
| Digital output signals | MA  | NO contact output                     | Factory setting: "fault"   | Contact capacity<br>250 VAC,<br>1 A or less<br>30 VDC, 1 A<br>or less |
|                        | MB  | NC Output                             |  |   |
|                        | MC  | Relay Output common                   |  |   |
|                        | M1  | Multi-function contact output (N.O.)  | Factory setting Closed: During run   |   |
|                        | M2  |                                       |  |   |
|                        | P1  | Photocoupler output 1                 | Factory setting: Zero speed  | Photocoupler output:<br>+48 VDC, 50 mA or<br>less                     |
|                        | P2  | Photocoupler output 2                 | Factory setting: Frequency Agree   |   |
|                        | PC  | Photocoupler output common            | 0 V  |   |
| Analog output signals  | FM  | Multi-function analog monitor (1)     | Factory setting: Output frequency  | -10 to 10 V ±5%,<br>(2 mA or less)<br>0 to 10 V<br>4 - 20 mA          |
|                        | AM  | Multi-function analog monitor (2)     | Factory setting: "Current monitor, 5 V/drive rated current                                   |   |
|                        | AC  | Analog monitor common                 | 0 V  |   |
| Pulse/I/O              | RP  | Main Speed Cmd Pulse Train Input      | 32 kHz max. (3 kΩ)   |   |
|                        | MP  | Pulse Train Output                    | Factory setting: Frequency reference input (H6-01=0) 0 to 33 kHz (2.2 kΩ)                    |   |
| RS-485/422             | R+  | Communication input (+)               | For MEMOBUS communication<br>operation by RS-485 or RS-422 communication is available.       | RS-485/422<br>MEMOBUS<br>protocol                                     |
|                        | R-  | Communication input (-)               |  |   |
|                        | S+  | Communication output (+)              |  |   |
|                        | S-  | Communication output (-)              |  |   |

## Inverter heat loss

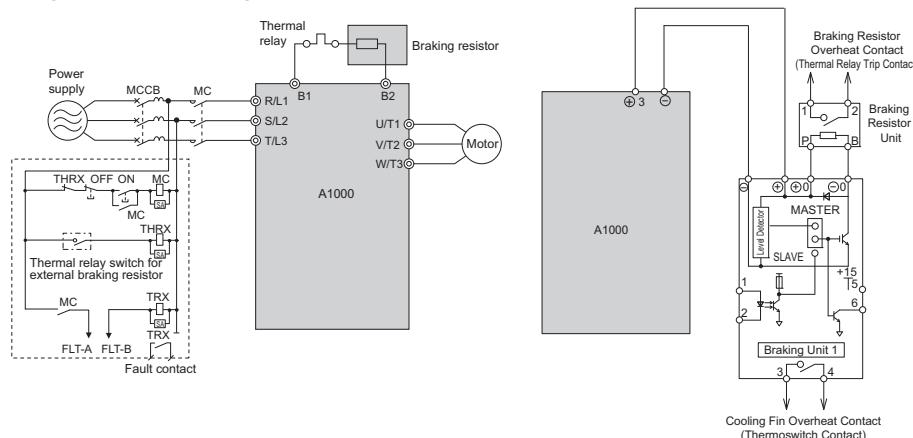
## Three-phase 200 V class

| Model Number<br>CIMR-A□ | Heavy Duty     |                   |                        |                | Normal Duty    |                   |                        |                |
|-------------------------|----------------|-------------------|------------------------|----------------|----------------|-------------------|------------------------|----------------|
|                         | Rated Amps (A) | Heatsink Loss (W) | Interior Unit Loss (W) | Total Loss (W) | Rated Amps (A) | Heatsink Loss (W) | Interior Unit Loss (W) | Total Loss (W) |
| 2A0004                  | 3.2            | 14.8              | 44                     | 59             | 3.5            | 18.4              | 47                     | 66             |
| 2A0006                  | 5.0            | 24                | 48                     | 72             | 6.0            | 31                | 51                     | 82             |
| 2A0010                  | 8.0            | 43                | 52                     | 95             | 9.6            | 57                | 58                     | 115            |
| 2A0012                  | 11.0           | 64                | 58                     | 122            | 12.0           | 77                | 64                     | 141            |
| 2A0021                  | 17.5           | 101               | 67                     | 168            | 21             | 138               | 83                     | 222            |
| 2A0030                  | 25             | 194               | 92                     | 287            | 30             | 262               | 117                    | 379            |
| 2A0040                  | 33             | 214               | 105                    | 319            | 40             | 293               | 145                    | 437            |
| 2A0056                  | 47             | 280               | 130                    | 410            | 56             | 371               | 175                    | 546            |
| 2A0069                  | 60             | 395               | 163                    | 558            | 69             | 491               | 205                    | 696            |
| 2A0081                  | 75             | 460               | 221                    | 681            | 81             | 527               | 257                    | 785            |
| 2A0110                  | 85             | 510               | 211                    | 721            | 110            | 719               | 286                    | 1005           |
| 2A0138                  | 115            | 662               | 250                    | 912            | 138            | 842               | 312                    | 1154           |
| 2A0169                  | 145            | 816               | 306                    | 1122           | 169            | 1014              | 380                    | 1394           |
| 2A0211                  | 180            | 976               | 378                    | 1354           | 211            | 1218              | 473                    | 1691           |
| 2A0250                  | 215            | 1514              | 466                    | 1980           | 250            | 1764              | 594                    | 2358           |
| 2A0312                  | 283            | 1936              | 588                    | 2524           | 312            | 2020              | 665                    | 2686           |
| 2A0360                  | 346            | 2564              | 783                    | 3347           | 360            | 2698              | 894                    | 3591           |
| 2A0415                  | 415            | 2672              | 954                    | 3626           | 415            | 2672              | 954                    | 3626           |

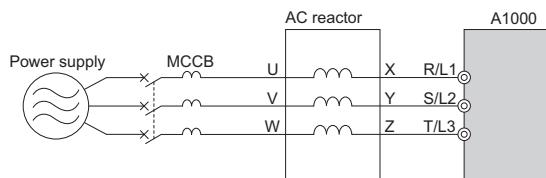
## Three-phase 400 V class

| Model Number<br>CIMR-A□ | Heavy Duty     |                   |                        |                | Normal Duty    |                   |                        |                |
|-------------------------|----------------|-------------------|------------------------|----------------|----------------|-------------------|------------------------|----------------|
|                         | Rated Amps (A) | Heatsink Loss (W) | Interior Unit Loss (W) | Total Loss (W) | Rated Amps (A) | Heatsink Loss (W) | Interior Unit Loss (W) | Total Loss (W) |
| 4A0002                  | 1.8            | 15.9              | 45                     | 61             | 2.1            | 20                | 48                     | 68             |
| 4A0004                  | 3.4            | 25                | 46                     | 70             | 4.1            | 32                | 49                     | 81             |
| 4A0005                  | 4.8            | 37                | 49                     | 87             | 5.4            | 45                | 53                     | 97             |
| 4A0007                  | 5.5            | 48                | 53                     | 101            | 6.9            | 62                | 59                     | 121            |
| 4A0009                  | 7.2            | 53                | 55                     | 108            | 8.8            | 66                | 60                     | 126            |
| 4A0011                  | 9.2            | 69                | 61                     | 130            | 11.1           | 89                | 73                     | 162            |
| 4A0018                  | 14.8           | 135               | 86                     | 221            | 17.5           | 177               | 108                    | 285            |
| 4A0023                  | 18.0           | 150               | 97                     | 247            | 23             | 216               | 138                    | 354            |
| 4A0031                  | 24             | 208               | 115                    | 323            | 31             | 295               | 161                    | 455            |
| 4A0038                  | 31             | 263               | 141                    | 403            | 38             | 340               | 182                    | 521            |
| 4A0044                  | 39             | 330               | 179                    | 509            | 44             | 390               | 209                    | 599            |
| 4A0058                  | 45             | 349               | 170                    | 518            | 58             | 471               | 215                    | 686            |
| 4A0072                  | 60             | 484               | 217                    | 701            | 72             | 605               | 265                    | 870            |
| 4A0088                  | 75             | 563               | 254                    | 817            | 88             | 684               | 308                    | 993            |
| 4A0103                  | 91             | 723               | 299                    | 1022           | 103            | 848               | 357                    | 1205           |
| 4A0139                  | 112            | 908               | 416                    | 1325           | 139            | 1215              | 534                    | 1749           |
| 4A0165                  | 150            | 1340              | 580                    | 1920           | 165            | 1557              | 668                    | 2224           |
| 4A0208                  | 180            | 1771              | 541                    | 2313           | 208            | 1800              | 607                    | 2408           |
| 4A0250                  | 216            | 2360              | 715                    | 3075           | 250            | 2379              | 803                    | 3182           |
| 4A0296                  | 260            | 2391              | 787                    | 3178           | 296            | 2448              | 905                    | 3353           |
| 4A0362                  | 304            | 3075              | 985                    | 4060           | 362            | 3168              | 1130                   | 4298           |
| 4A0414                  | 370            | 3578              | 1164                   | 4742           | 414            | 3443              | 1295                   | 4738           |
| 4A0515                  | 450            | 3972              | 1386                   | 5358           | 515            | 4850              | 1668                   | 6518           |
| 4A0675                  | 605            | 4191              | 1685                   | 5875           | 675            | 4861              | 2037                   | 6898           |

## Connections for braking unit and braking resistor

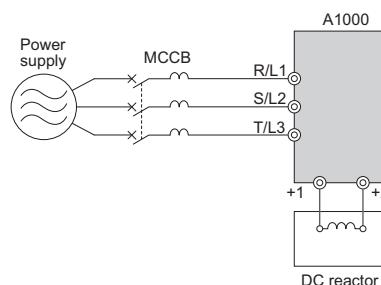


### AC reactor



| 200 V class                     |                 |               | 400 V class                     |                 |               |
|---------------------------------|-----------------|---------------|---------------------------------|-----------------|---------------|
| Max. applicable motor output kW | Current value A | Inductance mH | Max. applicable motor output kW | Current value A | Inductance mH |
| 0.4                             | 2.5             | 4.2           | 0.4                             | 1.3             | 18            |
| 0.75                            | 5               | 2.1           | 0.75                            | 2.5             | 8.4           |
| 1.5                             | 10              | 1.1           | 1.5                             | 5               | 4.2           |
| 2.2                             | 15              | 0.71          | 2.2                             | 7.5             | 3.6           |
| 4.0                             | 20              | 0.53          | 4.0                             | 10              | 2.2           |
| 5.5                             | 30              | 0.35          | 5.5                             | 15              | 1.42          |
| 7.5                             | 40              | 0.265         | 7.5                             | 20              | 1.06          |
| 11                              | 60              | 0.18          | 11                              | 30              | 0.7           |
| 15                              | 80              | 0.13          | 15                              | 40              | 0.53          |
| 18.5                            | 90              | 0.12          | 18.5                            | 50              | 0.42          |
| 22                              | 120             | 0.09          | 22                              | 60              | 0.36          |
| 30                              | 160             | 0.07          | 30                              | 80              | 0.28          |
| 37                              | 200             | 0.05          | 37                              | 90              | 0.24          |
| 45                              | 240             | 0.044         | 45                              | 120             | 0.18          |
| 55                              | 280             | 0.039         | 55                              | 150             | 0.15          |
| 75                              | 360             | 0.026         | 75                              | 200             | 0.11          |
| 90                              | 500             | 0.02          | 90/110                          | 250             | 0.09          |
| 110                             | 600             | 0.02          | 132/160                         | 330             | 0.06          |
| -                               |                 |               | 160/185/220                     | 490             | 0.04          |
|                                 |                 |               | 315                             | 660             | 0.03          |

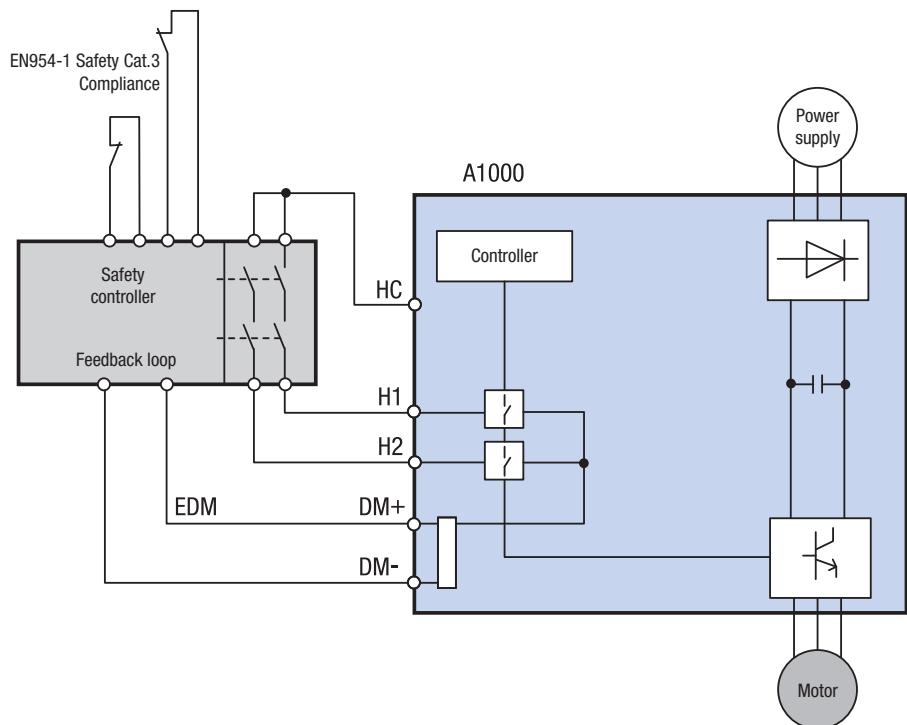
### DC reactor



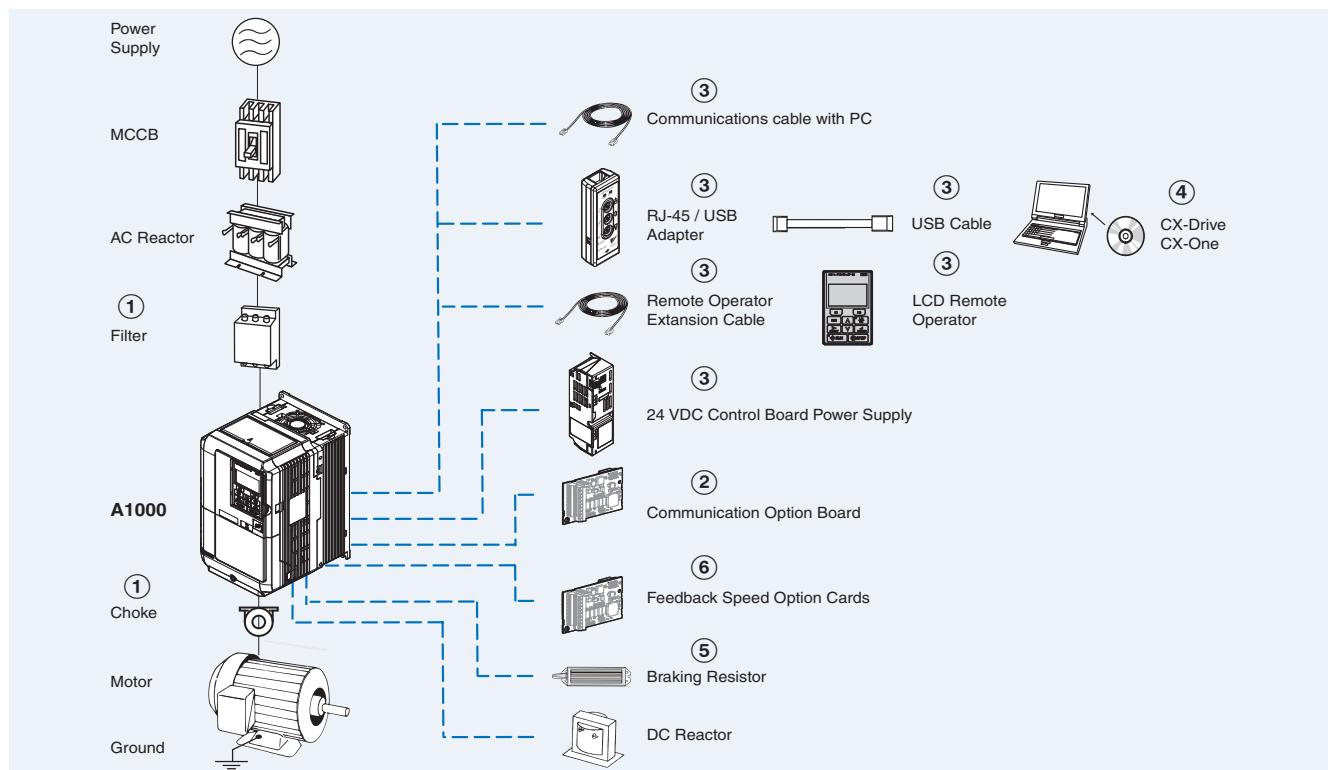
| 200 V class                     |                 |               | 400 V class                     |                 |               |
|---------------------------------|-----------------|---------------|---------------------------------|-----------------|---------------|
| Max. applicable motor output kW | Current value A | Inductance mH | Max. applicable motor output kW | Current value A | Inductance mH |
| 0.4                             | 5.4             | 8             | 0.4                             | 3.2             | 28            |
| 0.75                            |                 |               | 0.75                            |                 |               |
| 1.5                             |                 |               | 1.5                             |                 |               |
| 2.2                             | 18              | 3             | 2.2                             | 5.7             | 11            |
| 4.0                             |                 |               | 4.0                             | 12              | 6.3           |
| 5.5                             |                 |               | 5.5                             |                 |               |
| 7.5                             | 36              | 1             | 7.5                             | 23              | 3.6           |
| 11                              |                 |               | 11                              |                 |               |
| 15                              |                 |               | 15                              | 33              | 1.9           |
| 18.5                            | 90              | 0.4           | 18.5                            | 47              | 1.3           |
| 22 to 110                       | Built-in        |               | 22 to 315                       | Built-in        |               |

## Safety System

- A1000 provides Safe Torque Off (STO) functional safety in compliance with EN954-1 safety category 3 stop category 0, EN ISO 13849-1, PLC, IEC/EN61508 SIL2.
- An External Device Monitor (EDM) function has also been added to monitor the safety status of the drive.



## Ordering information



### A1000

| Specifications |            |             |         | Model            |
|----------------|------------|-------------|---------|------------------|
|                | Heavy Duty | Normal Duty |         | Standard         |
| 200 V          | 0.4 kW     | 3.2 A       | 0.75 kW | CIMR-AC2A0004FAA |
|                | 0.75 kW    | 5.0 A       | 1.1 kW  | CIMR-AC2A0006FAA |
|                | 1.5 kW     | 8.0 A       | 2.2 kW  | CIMR-AC2A0010FAA |
|                | 2.2 kW     | 11.0 A      | 3.0 kW  | CIMR-AC2A0012FAA |
|                | 4.0 kW     | 17.5 A      | 5.5 kW  | CIMR-AC2A0021FAA |
|                | 5.5 kW     | 25.0 A      | 7.5 kW  | CIMR-AC2A0030FAA |
|                | 7.5 kW     | 33.0 A      | 11.0 kW | CIMR-AC2A0040FAA |
|                | 11 kW      | 47.0 A      | 15.0 kW | CIMR-AC2A0056FAA |
|                | 15 kW      | 60.0 A      | 18.5 kW | CIMR-AC2A0069FAA |
|                | 18.5 kW    | 75 A        | 22 kW   | CIMR-AC2A0081FAA |
|                | 22 kW      | 85 A        | 30 kW   | CIMR-AC2A0110AAA |
|                | 30 kW      | 115 A       | 37 kW   | CIMR-AC2A0138AAA |
|                | 37 kW      | 145 A       | 45 kW   | CIMR-AC2A0169AAA |
|                | 45 kW      | 180 A       | 55 kW   | CIMR-AC2A0211AAA |
|                | 55 kW      | 215 A       | 75 kW   | CIMR-AC2A0250AAA |
|                | 75 kW      | 283 A       | 90 kW   | CIMR-AC2A0312AAA |
|                | 90 kW      | 346 A       | 110 kW  | CIMR-AC2A0360AAA |
|                | 110 kW     | 415 A       | 110 kW  | CIMR-AC2A0415AAA |
| 400 V          | 0.4 kW     | 1.8 A       | 0.75 kW | CIMR-AC4A0002FAA |
|                | 0.75 kW    | 3.4 A       | 1.5 kW  | CIMR-AC4A0004FAA |
|                | 1.5 kW     | 4.8 A       | 2.2 kW  | CIMR-AC4A0005FAA |
|                | 2.2 kW     | 5.5 A       | 3.0 kW  | CIMR-AC4A0007FAA |
|                | 3.0 kW     | 7.2 A       | 4.0 kW  | CIMR-AC4A0009FAA |
|                | 4.0 kW     | 9.2 A       | 5.5 kW  | CIMR-AC4A0011FAA |
|                | 5.5 kW     | 14.8 A      | 7.5 kW  | CIMR-AC4A0018FAA |
|                | 7.5 kW     | 18.0 A      | 11.0 kW | CIMR-AC4A0023FAA |
|                | 11 kW      | 24.0 A      | 15.0 kW | CIMR-AC4A0031FAA |
|                | 15 kW      | 31.0 A      | 18.5 kW | CIMR-AC4A0038FAA |
|                | 18.5 kW    | 39 A        | 22 kW   | CIMR-AC4A0044FAA |
|                | 22 kW      | 45 A        | 30 kW   | CIMR-AC4A0058AAA |
|                | 30 kW      | 60 A        | 37 kW   | CIMR-AC4A0072AAA |
|                | 37 kW      | 75 A        | 45 kW   | CIMR-AC4A0088AAA |
|                | 45 kW      | 91 A        | 55 kW   | CIMR-AC4A0103AAA |
|                | 55 kW      | 112 A       | 75 kW   | CIMR-AC4A0139AAA |
|                | 75 kW      | 150 A       | 90 kW   | CIMR-AC4A0165AAA |
|                | 90 kW      | 180 A       | 110 kW  | CIMR-AC4A0208AAA |
|                | 110 kW     | 216 A       | 132 kW  | CIMR-AC4A0250AAA |
|                | 132 kW     | 260 A       | 160 kW  | CIMR-AC4A0296AAA |
|                | 160 kW     | 304 A       | 185 kW  | CIMR-AC4A0362AAA |
|                | 185 kW     | 370 A       | 220 kW  | CIMR-AC4A0414AAA |
|                | 220 kW     | 450 A       | 250 kW  | CIMR-AC4A0515AAA |
|                | 315 kW     | 605 A       | 355 kW  | CIMR-AC4A0675AAA |

## ① Line filters

| Inverter        |   | Line filter      |                   |                   |             |
|-----------------|---|------------------|-------------------|-------------------|-------------|
| Voltage         | Model CIMR-AC□ (Normal duty)  | Reference        |                   | Rated current (A) | Weight (kg) |
| 3-Phase 200 VAC | 2A0004 / 2A0006 / 2A0010 / 2A0012 / 2A0021                            | A1000-FIA3024-RE | Rasmi (footprint) | 24                | 2.0         |
|                 | 2A0030 / 2A0040   | A1000-FIA2052-RE | Rasmi (footprint) | 52                | 2.4         |
|                 | 2A0056  | A1000-FIA2068-RE | Rasmi (footprint) | 68                | 4.2         |
|                 | 2A0069 / 2A0081   | A1000-FIA2096-RE | Rasmi (footprint) | 96                | 4.4         |
|                 | 2A0110 / 2A0138 / 2A0169  | A1000-FIA3170-RE | Rasmi             | 170               | 9.0         |
|                 | 2A0211 / 2A0250   | A1000-FIA3300-RE | Rasmi             | 300               | 13.2        |
|                 | 2A0312 / 2A0360 / 2A0415  | A1000-FIA3480-RE | Rasmi             | 480               | 13.6        |
| 3-Phase 400 VAC | 4A0002 / 4A0004 / 4A0005 / 4A0007 / 4A0009 / 4A0011 / 4A0018 / 4A0023 | A1000-FIA3024-RE | Rasmi (footprint) | 24                | 2.0         |
|                 | 4A0031 / 4A0038   | A1000-FIA3044-RE | Rasmi (footprint) | 44                | 2.8         |
|                 | 4A0044  | A1000-FIA3052-RE | Rasmi (footprint) | 52                | -           |
|                 | 4A0058 / 4A0072   | A1000-FIA3071-RE | Rasmi             | 71                | 5.3         |
|                 | 4A0088 / 4A0103   | A1000-FIA3105-RE | Rasmi             | 105               | 6.5         |
|                 | 4A0139 / 4A0165   | A1000-FIA3170-RE | Rasmi             | 170               | 9.0         |
|                 | 4A0208 / 4A0250 / 4A0296  | A1000-FIA3300-RE | Rasmi             | 300               | 13.2        |
|                 | 4A0362 / 4A0414 / 4A0515  | A1000-FIA3480-RE | Rasmi             | 480               | 13.6        |
|                 | 4A0675  | A1000-FIA3660-RE | Rasmi             | 660               | 23.7        |

| Inverter        |                                   | Line filter      |           |                   |             |
|-----------------|-----------------------------------|------------------|-----------|-------------------|-------------|
| Voltage         | Model CIMR-AC□ (Normal duty)      | Reference        |           | Rated current (A) | Weight (kg) |
| 3-Phase 200 VAC | 2A0004 / 2A0006 / 2A0008          | 3G3RV-PFI3010-SE | Schaffner | 10                | 1.2         |
|                 | 2A0010 / 2A0012 / 2A0018 / 2A0021 | 3G3RV-PFI3018-SE | Schaffner | 18                | 1.3         |
|                 | 2A0030 / 2A0040 / 2A0056          | 3G3RV-PFI2035-SE | Schaffner | 35                | 1.4         |
|                 | 2A0069 / 2A0081                   | 3G3RV-PFI2060-SE | Schaffner | 60                | 3           |
|                 | 2A00110 / 2A0138                  | 3G3RV-PFI2100-SE | Schaffner | 100               | 4.9         |
|                 | 2A0169 / 2A0211                   | 3G3RV-PFI3170-SE | Schaffner | 170               | 6.0         |
| 3-Phase 400 VAC | 4A0002 / 4A0004 / 4A0005 / 4A0007 | 3G3RV-PFI3010-SE | Schaffner | 10                | 1.2         |
|                 | 4A0009 / 4A0011                   | 3G3RV-PFI3018-SE | Schaffner | 18                | 1.3         |
|                 | 4A0018 / 4A0023 / 4A0031          | 3G3RV-PFI3035-SE | Schaffner | 35                | 2.2         |
|                 | 4A0038 / 4A0044 / 4A0058          | 3G3RV-PFI3060-SE | Schaffner | 60                | 4.0         |
|                 | 4A0072 / 4A0088                   | 3G3RV-PFI3100-SE | Schaffner | 100               | 4.5         |
|                 | 4A0103 / 4A0139 / 4A0165          | 3G3RV-PFI3170-SE | Schaffner | 170               | 6.0         |
|                 | 4A0208 / 4A0250                   | 3G3RV-PFI3200-SE | Schaffner | 250               | 11          |
|                 | 4A0296 / 4A0362                   | 3G3RV-PFI3400-SE | Schaffner | 400               | 8.5         |
|                 | 4A0414 / 4A0515                   | 3G3RV-PFI3600-SE | Schaffner | 600               | 11.0        |
|                 | 4A0675                            | 3G3RV-PFI3800-SE | Schaffner | 800               | 31.0        |

## Chokes

| Model            | Diameter | Description                         |
|------------------|----------|-------------------------------------|
| A1000-FEV2102-RE | 21       | Recommended for motors below 2.2 KW |
| A1000-FEV2515-RE | 25       | Recommended for motors below 15 KW  |
| A1000-FEV5045-RE | 50       | Recommended for motors below 45 KW  |
| A1000-FEV6045-RE | 60       | Recommended for motors above 45 KW  |

## ② Communication cards

| Type                       | Model | Description                 | Function  |
|----------------------------|-------|-----------------------------|---|
| Communication option board | SI-N3 | DeviceNet option card       | • Used for running or stopping the inverter, setting or referencing parameters, and monitoring output frequency, output current, or similar items through DeviceNet communication with the host controller.       |
|                            | SI-P3 | PROFIBUS-DP option card     | • Used for running or stopping the inverter, setting or referencing parameters, and monitoring output frequency, output current, or similar items through PROFIBUS-DP communication with the host controller.     |
|                            | SI-S3 | Can open option card        | • Used for running or stopping the inverter, setting or referencing parameters, and monitoring output frequency, output current, or similar items through CANopen communication with the host controller.         |
|                            | SI-T3 | Mechatrolink II option card | • Used for running or stopping the inverter, setting or referencing parameters, and monitoring output frequency, output current, or similar items through Mechatrolink II communication with the host controller. |

### ③ Accessories

| Types            | Model             | Description               | Functions  |
|------------------|-------------------|---------------------------|--|
| Digital operator | JVOP-180          | LCD remote operator       | LCD Display operator with language support                   |
|                  | 3G3AX-CAJOP300-EE | Remote operator cable     | 3 meters cable for connecting remote operator                |
| Accessories      | JVOP-181          | USB converter / USB cable | USB converter unit with copy and backup function             |
|                  | PS-V10S           | 24 VDC option board       | 24V DC control board power supply VZA-B/2/4 from 0.1 to 4 KW |
|                  | PS-V10M           |                           | 24V DC control board power supply VZA-2/4 from 5.5 to 15 KW  |
|                  | A1000-CAVPC232-EE | PC connection cable       | RS232 PC tool connection cable                               |

### ④ Computer software

| Types    | Model    | Description       | Installation                               |
|----------|----------|-------------------|--|
| Software | CX-drive | Computer software | Configuration and monitoring software tool |
|          | CX-One   | Computer software | Configuration and monitoring software tool |

### ⑤ Braking unit, braking resistor unit

| Inverter                 | Braking unit    | Braking Resistor <sup>1</sup> |             |                |       |                          |             |                            |      |                           |                    |     |
|--------------------------|-----------------|-------------------------------|-------------|----------------|-------|--------------------------|-------------|----------------------------|------|---------------------------|--------------------|-----|
|                          |                 | Type                          |             |                | Qty   | Braking torque % (3% ED) | Model LKEB- | Specifications of Resistor | Qty  | Braking torque % (10% ED) | Min Resist Value Ω |     |
| Max. Applicable Motor kW | Model CIMR-A□2A | Model CDBR                    | No. of used | Model A1000-RE |       |                          |             |                            |      |                           |                    |     |
| 200 V Class              | 0.4             | 0004 HD                       | Built-in    | J0K15200-IE    | 190W  | 200 Ω                    | 1           | 220                        | -    | -                         | -                  | 48  |
|                          | 0.75            | 0004 ND                       |             |                |       |                          |             | 125                        | -    | -                         | -                  | 48  |
|                          | 1.1             | 0006 ND                       |             |                |       |                          |             | 85                         | -    | -                         | -                  | 48  |
|                          | 1.5             | 0008 HD                       |             |                |       |                          |             | 150                        | 21P5 | 260W                      | 100Ω               | 150 |
|                          | 2.2             | 0008 ND                       |             |                |       |                          |             | 125                        | 21P5 | 260W                      | 100Ω               | 125 |
|                          | 3               | 0010 ND                       |             |                |       |                          |             | 190 W                      | 22P2 | 260W                      | 70Ω                | 120 |
|                          | 3.7             | 0012 ND                       |             |                |       |                          |             | 70 Ω                       | 1    | 1                         | 1                  | 48  |
|                          | 5.5             | 0018 ND                       |             |                |       |                          |             | 100                        | 23P7 | 390W                      | 40Ω                | 150 |
|                          | 7.5             | 0021 ND                       |             |                |       |                          |             | 80                         | 23P7 | 390W                      | 40Ω                | 125 |
|                          | 11              | 0021 ND                       |             |                |       |                          |             | 110                        | 25P5 | 520W                      | 30Ω                | 115 |
|                          | 15              | 0030 ND                       |             |                |       |                          |             | -                          | 27P5 | 780W                      | 20Ω                | 125 |
|                          | 18.5            | 0040 ND                       |             |                |       |                          |             | -                          | 2011 | 2400W                     | 13.6Ω              | 125 |
|                          | 22              | 0040 ND                       |             |                |       |                          |             | -                          | 2015 | 3000W                     | 10Ω                | 125 |
|                          | 30              | 0056 ND                       |             |                |       |                          |             | -                          | 2015 | 3000W                     | 10Ω                | 100 |
|                          | 37              | 0069 ND                       |             |                |       |                          |             | -                          | 2015 | 3000W                     | 10Ω                | 96  |
|                          | 45              | 0081 ND                       |             |                |       |                          |             | -                          | 2015 | 3000W                     | 10Ω                | 85  |
|                          | 55              | 0110 ND                       |             |                |       |                          |             | -                          | 2015 | 3000W                     | 10Ω                | 85  |
|                          | 75              | 0138 ND                       |             |                |       |                          |             | -                          | 2022 | 4800W                     | 6.8Ω               | 125 |
|                          | 90              | 0138 ND                       |             |                |       |                          |             | -                          | 2022 | 4800W                     | 6.8Ω               | 90  |
|                          | 110             | 0169 ND                       |             |                | 2015B | 2                        | -           | -                          | 2022 | 4800W                     | 6.8Ω               | 70  |
|                          | 110             | 0211 ND                       |             |                | 2022B | 2                        | -           | -                          | 2022 | 4800W                     | 6.8Ω               | 100 |
|                          | 55              | 0211 ND                       |             |                | 2022B | 2                        | -           | -                          | 2022 | 4800W                     | 6.8Ω               | 80  |
|                          | 75              | 0250 ND                       |             |                | 2110B | 1                        | -           | -                          | 2022 | 4800W                     | 6.8Ω               | 120 |
|                          | 90              | 0312 ND                       |             |                | 2110B | 1                        | -           | -                          | 2022 | 4800W                     | 6.8Ω               | 100 |
|                          | 110             | 0360 ND                       |             |                | 2110B | 1                        | -           | -                          | 2022 | 4800W                     | 6.8Ω               | 120 |
|                          | 110             | 0415 HD                       |             |                | 2110B | 1                        | -           | -                          | 2018 | 4800W                     | 8Ω                 | 100 |

| Inverter                 |                 | Braking unit       |             | Braking Resistor <sup>1</sup> |                            |       |      |     |                          |              |                            |       |            |     |                           |                    |
|--------------------------|-----------------|--------------------|-------------|-------------------------------|----------------------------|-------|------|-----|--------------------------|--------------|----------------------------|-------|------------|-----|---------------------------|--------------------|
| Max. Applicable Motor kW | Model CIMR-A□2A | Model CDBR         | No. of used | Model A1000-RE                | Specifications of Resistor |       |      | Qty | Braking torque % (3% ED) | Model LKEB-  | Specifications of Resistor |       |            | Qty | Braking torque % (10% ED) | Min Resist Value Ω |
|                          |                 |                    |             |                               | Type                       | Value | Unit |     |                          |              | Type                       | Value | Unit       |     |                           |                    |
| 400 V Class              | 0.4             | 0002 HD            | Built in    | J0K10750-IE                   | 60 W                       | 750 Ω | 1    | 230 | -                        | -            | -                          | -     | -          | -   | -                         | 96                 |
|                          | 0.75            | 0002 ND<br>0004 HD |             | J0K10750-IE                   | 60 W                       | 750 Ω | 1    | 130 | -                        | -            | -                          | -     | -          | -   | -                         | 96                 |
|                          | 1.5             | 0004 ND<br>0005 HD |             | J0k15400-IE                   | 190 W                      | 400 Ω | 1    | 125 | 41P5                     | 260W         | 400Ω                       | 1     | 125        | -   | -                         | 96<br>64           |
|                          | 2.2             | 0005 ND<br>0007 HD |             | J0k15300-IE                   | 190 W                      | 300 Ω | 1    | 115 | 42P2                     | 260W         | 250Ω                       | 1     | 135        | -   | -                         | 64                 |
|                          | 3               | 0007 ND<br>0009 HD |             | J0k15200-IE                   | 190 W                      | 200 Ω | 1    | 125 | 42P2<br>43P7             | 260W<br>390W | 250Ω<br>150Ω               | 1     | 100<br>150 | -   | -                         | 64<br>32           |
|                          | 3.7             | 0009 ND<br>0011 HD |             | J0k15200-IE                   | 190 W                      | 200 Ω | 1    | 105 | 43P7                     | 390W         | 150Ω                       | 1     | 135        | -   | -                         | 32                 |
|                          | 5.5             | 0011 ND<br>0018 HD |             | J0k15200-IE                   | 190 W                      | 100 Ω | 2    | 135 | 45P5                     | 520W         | 100Ω                       | 1     | 135        | -   | -                         | 32                 |
|                          | 7.5             | 0018 ND<br>0023 HD |             | -                             | -                          | -     | -    | -   | 47P5                     | 780W         | 75Ω                        | 1     | 130        | -   | -                         | 32                 |
|                          | 11              | 0023 ND<br>0031 HD |             | -                             | -                          | -     | -    | -   | 4011                     | 1040W        | 50Ω                        | 1     | 135        | -   | -                         | 32<br>20           |
|                          | 15              | 0031 ND<br>0038 HD |             | -                             | -                          | -     | -    | -   | 4015                     | 1560W        | 40Ω                        | 1     | 125        | -   | -                         | 20                 |
|                          | 18.5            | 0038 ND<br>0044 HD |             | -                             | -                          | -     | -    | -   | 4018                     | 4800W        | 32Ω                        | 1     | 125        | -   | -                         | 20<br>19.2         |
|                          | 22              | 0044 ND<br>0058 HD |             | -                             | -                          | -     | -    | -   | 4022                     | 4800W        | 27.2Ω                      | 1     | 125        | -   | -                         | 19.2               |
|                          | 30              | 0058 ND<br>0072 HD |             | -                             | -                          | -     | -    | -   | 4030                     | 6000W        | 20Ω                        | 1     | 125        | -   | -                         | 19.2               |
|                          | 37              | 0072 ND<br>0088 HD | 4045B       | 1                             | -                          | -     | -    | -   | 4030                     | 6000W        | 20Ω                        | 1     | 100        | -   | -                         | 19.8               |
|                          | 45              | 0088 ND<br>0103 HD | 4045B       | 1                             | -                          | -     | -    | -   | 4037                     | 9600W        | 16                         | 1     | 125        | -   | -                         | 12.8               |
|                          | 55              | 0103 ND<br>0139 HD | 4045B       | 2                             | -                          | -     | -    | -   | 4045                     | 9600W        | 13.6Ω                      | 1     | 125        | -   | -                         | 12.8               |
|                          | 75              | 0139 ND<br>0165 HD | 40430B      | 2                             | -                          | -     | -    | -   | 4045                     | 9600W        | 13.6Ω                      | 1     | 100        | -   | -                         | 12.8               |
|                          | 90              | 0165 ND<br>0208 HD | 4045B       | 2                             | -                          | -     | -    | -   | 4030                     | 6000W        | 20Ω                        | 2     | 135        | -   | -                         | 19.2               |
|                          | 110             | 0208 ND<br>0250 HD | 4220B       | 1                             | -                          | -     | -    | -   | 4030                     | 6000W        | 20Ω                        | 2     | 100        | -   | -                         | 12.8               |
|                          | 132             | 0250 ND<br>0296 HD | 4220B       | 1                             | -                          | -     | -    | -   | 4045                     | 9600W        | 13.6Ω                      | 4     | 140        | -   | -                         | 3.2                |
|                          | 160             | 0296 ND<br>0362 HD | 4220B       | 1                             | -                          | -     | -    | -   | 4045                     | 9600W        | 13.6Ω                      | 4     | 120        | -   | -                         | 3.2                |
|                          | 185             | 0362 ND<br>0414 HD | 4220B       | 1                             | -                          | -     | -    | -   | 4045                     | 9600W        | 13.6Ω                      | 4     | 100        | -   | -                         | 3.2                |
|                          | 220             | 0414 ND<br>0515 HD | 4220B       | 1                             | -                          | -     | -    | -   | 4037                     | 9600W        | 16Ω                        | 5     | 110        | -   | -                         | 3.2                |
|                          | 250             | 0515 ND            | 4220B       | 1                             | -                          | -     | -    | -   | 4045                     | 9600W        | 13.6Ω                      | 6     | 95         | -   | -                         | 3.2                |
|                          | 315             | 0675 HD            | 4220B       | 2                             | -                          | -     | -    | -   | 4045                     | 9600W        | 13.6Ω                      | 6     | 105        | -   | -                         | 3.2                |
|                          | 355             | 0675 ND            | 4220B       | 2                             | -                          | -     | -    | -   | 4045                     | 9600W        | 13.6Ω                      | 6     | 90         | -   | -                         | 3.2                |

1. When connecting a mounting type resistor or braking resistor unit, set system constant L3-04 to 0 (Stall prevention disabled during deceleration). Motor will not stop at set deceleration time if this constant is not changed. Additionally the Internal braking transistor protection (L8-55) should be set to "0" when a external braking unit (CDBR-) is used.

## ⑥ Feedback speed option card

| Type           | Model | Description      | Function   |
|----------------|-------|------------------|--|
| PG option card | PG-B3 | Complementary PG | <ul style="list-style-type: none"> <li>For speed feedback input by connecting a motor encoder</li> <li>Input: 3 track (one or two tracks), for HTL encoder connection, 50 KHz max</li> <li>Output: 3 track open collector</li> <li>Encoder power supply: 12 V, 200 mA max</li> </ul> |
|                | PG-X3 | Line Driver PG   | <ul style="list-style-type: none"> <li>For speed feedback input by connecting a motor encoder</li> <li>Input: 3 track, line driver, 300 kHz max</li> <li>Output: 3 track, line driver</li> <li>Encoder power supply: 5 V or 12 V, 200 mA max</li> </ul>                              |

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.